



MENG366



Dr. Saeed Asiri saeed@asiri.net







Tornado

Boeing 777

- Highly nonlinear, complicated dynamics!
- Both are capable of transporting goods and people over long distances

BUT

- One is controlled, and the other is not.
- Control is "the hidden technology that you meet every day"
- It heavily relies on the notion of "feedback"















- Physics
- Kinematics
- Mathematics
- Time and frequency response analysis
- Engineering judgment

Leveraging previous coursework and preparing for <u>future</u> <u>coursework</u>

- Mechanical vibrations
- Mechanics, electrical, electromechanical
- Fluid-thermal Remember these?
- Calculus, differential equations, complex algebra
- Measurements/instrumentation understanding

Emphasize combination of <u>theoretical</u> and <u>conceptual</u> understanding





Basic Concepts









Motivation for MENG366













Interdisciplinary and System Nature of MENG366 Analogous systems



> Models are the same regardless of the physical domain of interest







Response: Input vs. Output

Response of a general position control system showing effect of high and low controller gain on the output response







Two Types of Control Systems

- Open Loop
 - No feedback
 - Difficult to control output with accuracy

- Closed Loop
 - Must have feedback
 - Must have sensor on output
 - Almost always negative feedback













Open-Loop vs Closed-Loop

Closed-Loop (Feedback) Control ۲

The control input u(t) (or U(s)) is synthesized based on the a priori knowledge of the system (plant), the reference input r(t) (or R(s)) and the measurement of the actual output y(t) (or Y(s)). For example the temperature control of this classroom:







Open-loop control

An open-loop control system utilizes an actuating device to control the process directly without using feedback.

A common example of an open-loop control system is an electric toaster in the kitchen.



Open-loop control











Closed-loop control

A closed-loop control system uses a measurement of the output and feedback of this signal to compare it with the desired output.



Negative Feedback Control System









Closed-loop control





A person steering an automobile by looking at the auto's location on the road and making the appropriate adjustments.



Closed-loop control



Control = Sensing + Computation + Actuation

In Feedback "Loop"



- Stability: system maintains desired operating point (hold steady speed)
- Performance: system responds rapidly to changes (accelerate to 65 mph)
- Robustness: system tolerates perturbations in dynamics (mass, drag, etc)



Manual control system





Goal: Regulate the level of fluid by adjusting the output valve.

The input is a reference level of fluid and is memorized by operator.

The power amplifier is the operator.

The sensor is visual.

Operator compares the actual level with the desired level and opens or closes the valve (actuator).







Copyright © 2008 Pearson Prentice Hall, Inc.







Copyright © 2008 Pearson Prentice Hall, Inc.



A three-axis control system for inspecting individual semiconductor wafers with a highly sensitive camera.









Coordinated control system for a boiler-generator





Control system of the national income





Copyright © 2008 Pearson Prentice Hall, Inc.



Closed-loop control





A robot is a computer-controlled machine.

Industrial robotics is a particular field of automation in which the robot is designed to substitute for human labor.

The Honda P3 humanoid robot.

Figure: 01-09 Copyright © 2008 Pearson Prentice Hall, Inc.





The blood glucose and insulin concentrations for a healthy person



Automatic system can be used to regulate blood pressure, blood sugar level, and heart rate.



Closed-loop Artificial Pancreas





Desired glucose level





A position open loop control



The input is the desired angular position of the missile launcher, and the control system consists of potentiometer, power amplifier, motor, gearing between the motor and missile launcher, and missile launcher.





A position closed loop control



Should an error exists, it is amplified and applied to a motor drive which adjusts the output-shaft position until it agrees with the input-shaft position, and the error is zero.



الفريمية المعرب بالمعالمة العرب المعالمة العرب

In a chemical process control system, it is valuable to control the chemical composition of the product. To do so, a measurement of the composition can be obtained by using an infrared stream analyzer, as shown in FigureP1.3.The valve on the additive stream may be controlled.



Copyright © 2008 Pearson Prentice Hall, Inc.







Student-teacher learning process

• Construct a feedback model of the learning process and identify each block of the system.



Closed loop With Feedback













Question: Identify:

a) the process,

b) the control input variable,

C) the output variable,

d) the controller.



Cruise Control





Question: Identify:

- a) the process,
- **b)** the control input variable,
- **C)** the output variable,
- **d)** the controller.



Control System of Fluid Valve







Copyright © 2008 Pearson Prentice Hall, Inc.





Volume Control of Motorcycle







Volume Control of Motorcycle





Blending System





Figure 1.3. Stirred-tank blending system.

Notation:

- w_1 , w_2 and w are mass flow rates
- x_1 , x_2 and x are mass fractions of component A







Assumptions:

- 1. w_1 is constant
- 2. $x_2 = \text{constant} = 1$ (stream 2 is pure A)
- 3. Perfect mixing in the tank

Control Objective:

Keep *x* at a desired value (or "set point") x_{sp} , despite variations in $x_1(t)$. Flow rate w_2 can be adjusted for this purpose.

Terminology:

- Controlled variable (or "output variable"): x
- Manipulated variable (or "input variable"): w₂
- Disturbance variable (or "load variable"): x₁







Design Question. What value of \overline{w}_2 is required to have $\overline{x} = x_{SP}$? Overall balance:

$$0 = \overline{w}_1 + \overline{w}_2 - \overline{w} \tag{1-1}$$

Component A balance: $\overline{x} = x_{SP}$

$$\overline{w}_1 \overline{x}_1 + \overline{w}_2 \overline{x}_2 - \overline{w} \overline{x} = 0 \tag{1-2}$$

(The overbars denote nominal steady-state design values.)

• At the design conditions, $\overline{x} = x_{SP}$. Substitute Eq. 1-2, and $\overline{x}_2 = 1$, then solve Eq. 1-2 for \overline{w}_2 :

$$\overline{w}_2 = \overline{w}_1 \frac{x_{SP} - \overline{x}_1}{1 - x_{SP}} \tag{1-3}$$







- Equation 1-3 is the design equation for the blending system.
- If our assumptions are correct, then this value of \overline{w}_2 will keep \overline{x} at x_{SP} . But what if conditions change?

Control Question. Suppose that the inlet concentration x_1 changes with time. How can we ensure that x remains at or near the set point x_{SP} ?

As a specific example, if $x_1 > \overline{x}_1$ and $w_2 = \overline{w}_2$, then $x > x_{SP}$.

Some Possible Control Strategies:

Method 1. *Measure x and adjust w₂*.

• Intuitively, if x is too high, we should reduce w_2 ;







- Manual control vs. automatic control
- Proportional feedback control law,

$$w_2(t) = \overline{w}_2 + K_c \left[x_{SP} - x(t) \right]$$
(1-4)

- 1. where K_c is called the controller gain.
- 2. $w_2(t)$ and x(t) denote variables that change with time t.

3. The change in the flow rate, is
proportional to the deviation from the set point,
$$x_{SP} - x(t)$$
.









Figure 1.4. Blending system and Control Method 1.





Method 2. *Measure* x_1 and adjust w_2 .

- Thus, if x_1 is greater than , we would decrease w_2 so that \overline{w}_2 ;
- One approach: Consider Eq. (1-3) and replace \tilde{a} and with $x_1(t)$ and $w_2(t)$ to get a control law:

$$w_{2}(t) = \overline{w}_{1} \frac{x_{SP} - x_{1}(t)}{1 - x_{SP}}$$
(1-5)

 \overline{x}_1

 W_2









Figure 1.5. Blending system and Control Method 2.







 Because Eq. (1-3) applies only at steady state, it is not clear how effective the control law in (1-5) will be for transient conditions.

Method 3. *Measure* x_1 and x_2 , adjust w_2 .

• This approach is a combination of Methods 1 and 2.

Method 4. Use a larger tank.

- If a larger tank is used, fluctuations in x_1 will tend to be damped out due to the larger capacitance of the tank contents.
- However, a larger tank means an increased capital cost.



Table. 1.1 Control Strategies for the Blending System

Method	Measured Variable	Manipulated Variable	Category
1	X	w ₂	FB ^a
2	x_1	w ₂	FF
3	x_1 and x	w ₂	FF/FB
4	-	-	Design change

Feedback Control:

• Distinguishing feature: measure the controlled variable